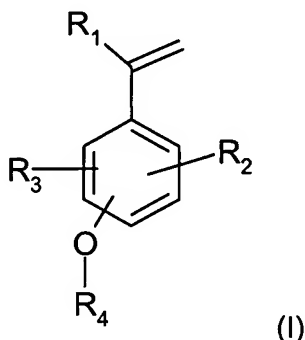


## Claims

**1. (currently amended)** A process for the preparation of a narrow molecular weight distributed hydroxy-vinyl aromatic oligomer, cooligomer, polymer or copolymer with a polydispersity  $M_w/M_n$  between 1 and 2, which process comprises the steps reacting a composition of at least one monomer of formula I



wherein

$R_1$  is H or  $CH_3$ ;

$R_2$  and  $R_3$  are independently hydrogen,  $C_1$ - $C_8$ alkyl,  $C_1$ - $C_8$ alkoxy,  $C_1$ - $C_8$ alkoxycarbonyl,  $C_1$ - $C_8$ alkylthio,  $C_1$ - $C_8$ dialkylamino, trihalogenmethyl;

$R_4$  is  $C_1$ - $C_{12}$ alkyl or benzyl which is unsubstituted or substituted with one or two  $C_1$ - $C_8$ alkyl,  $C_1$ - $C_8$ alkoxy,  $C_1$ - $C_8$ alkoxycarbonyl,  $C_1$ - $C_8$ alkylthio,  $C_1$ - $C_8$ dialkylamino, trihalogenmethyl, halogen; or  $R_4$  is a group phenyl(methyl)CH-, (phenyl)<sub>2</sub>CH-,  $C_1$ - $C_{12}$ alkyl-O-C(O)-, phenyl-CH<sub>2</sub>-O-C(O)- or (phenyl)<sub>2</sub>CH-O-C(O)-;

a1) in the presence of at least one nitroxylether having the structural element  $\text{N}-\text{O}-\text{X}$ , wherein

X represents a group having at least one carbon atom and is such that the free radical  $\text{X}^\bullet$  derived from X is capable of initiating polymerization of ethylenically unsaturated monomers; or

a2) in the presence of at least one stable free nitroxyl radical  $\text{N}-\text{O}^\bullet$  and a free radical initiator; or

a3) in the presence of a compound of formula (III)  $\left[ \text{In} \right]_p \left[ \text{Hal} \right]_q$  (III) and a catalytically

effective amount

of an oxidizable transition metal complex catalyst, wherein

p represents a number greater than zero and defines the number of initiator fragments;

q represents a number greater than zero;

[In] represents a radically transferable atom or group capable of initiating polymerization and

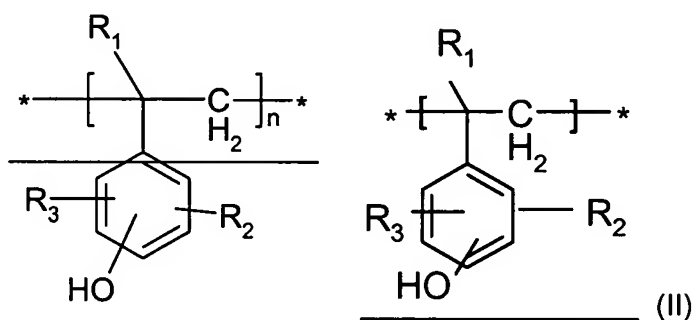
-[Hal] represents a leaving group; or

a4) in an anionic polymerization reaction in the presence of a metal or organo metal catalyst;

and optionally simultaneously or in a subsequent step with one or more ethylenically unsaturated monomers different from those of formula (I);

and

b) isolating the resulting polymer oligomer, cooligomer, polymer or copolymer and subjecting it to a reaction with a halosilane giving a polymer with repeating units of formula II



and with a degree of OH-groups of between 10 mol % and 100 mol %, based on the molar amount of protected hydroxy-vinyl aromatic monomer of formula I.

**2. (original)** A process according to claim 1 wherein halosilane is iodosilane.

**3. (original)** A process according to claim 1 wherein the polymerization is carried out according to steps a1) or a2).

4. (original) A process according to claim 1 wherein in formula I

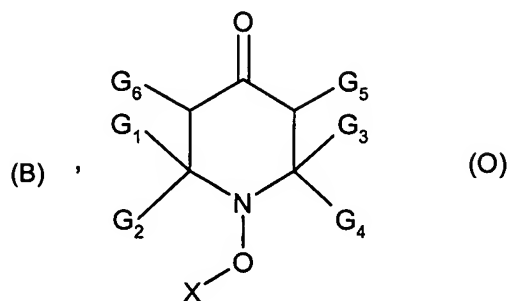
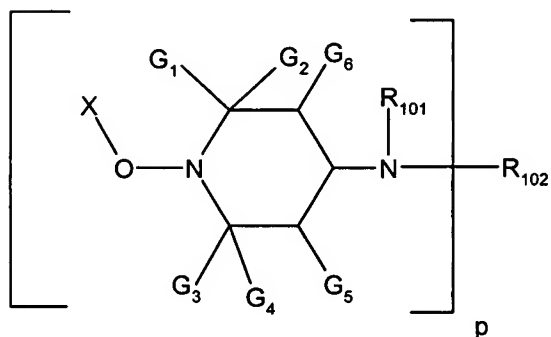
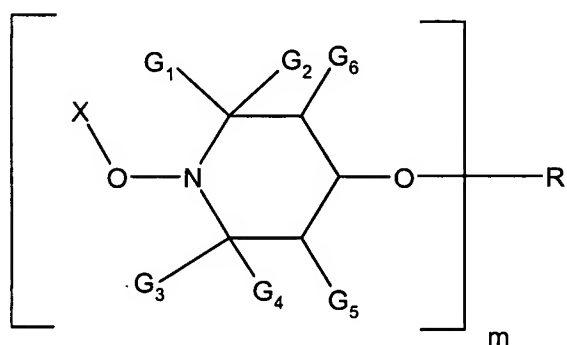
R<sub>1</sub> is H;

R<sub>2</sub> and R<sub>3</sub> are H;

OR<sub>4</sub> is in the 4-position and

R<sub>4</sub> is C<sub>1</sub>-C<sub>4</sub>alkyl, benzyl, C<sub>1</sub>-C<sub>4</sub>alkoxycarbonyl or benzyloxycarbonyl.

5. (original) A process according to claim 1, wherein the nitroxylether in step a1) is of formula A, B or O,



wherein

m is 1,

R is hydrogen, C<sub>1</sub>-C<sub>18</sub>alkyl which is uninterrupted or interrupted by one or more oxygen atoms, cyanoethyl, benzoyl, glycidyl, a monovalent radical of an aliphatic carboxylic acid having 2 to 18 carbon atoms, of a cycloaliphatic carboxylic acid having 7 to 15 carbon atoms, or an  $\alpha,\beta$ -unsaturated carboxylic acid having 3 to 5 carbon atoms or of an aromatic carboxylic acid having 7 to 15 carbon atoms;

p is 1;

R<sub>101</sub> is C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>5</sub>-C<sub>7</sub>cycloalkyl, C<sub>7</sub>-C<sub>8</sub>aralkyl, C<sub>2</sub>-C<sub>18</sub>alkanoyl, C<sub>3</sub>-C<sub>5</sub>alkenoyl or benzoyl;

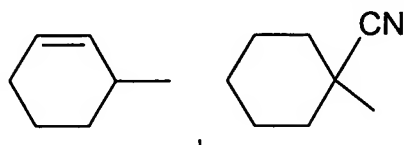
R<sub>102</sub> is C<sub>1</sub>-C<sub>18</sub>alkyl, C<sub>5</sub>-C<sub>7</sub>cycloalkyl, C<sub>2</sub>-C<sub>8</sub>alkenyl unsubstituted or substituted by a cyano, carbonyl or carbamide group, or is glycidyl, a group of the formula -CH<sub>2</sub>CH(OH)-Z or of the formula -CO-Z or -CONH-Z wherein Z is hydrogen, methyl or phenyl;

G<sub>6</sub> is hydrogen and G<sub>5</sub> is hydrogen or C<sub>1</sub>-C<sub>4</sub>alkyl,

G<sub>1</sub> and G<sub>3</sub> are methyl and G<sub>2</sub> and G<sub>4</sub> are ethyl or propyl or G<sub>1</sub> and G<sub>2</sub> are methyl and G<sub>3</sub> and G<sub>4</sub> are ethyl or propyl; and

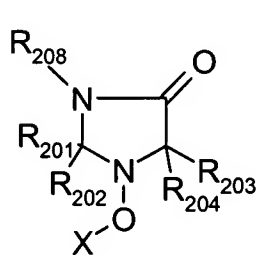
X is selected from the group consisting of

-CH<sub>2</sub>-phenyl, CH<sub>3</sub>CH-phenyl, (CH<sub>3</sub>)<sub>2</sub>C-phenyl, (C<sub>5</sub>-C<sub>6</sub>cycloalkyl)<sub>2</sub>CCN, (CH<sub>3</sub>)<sub>2</sub>CCN,

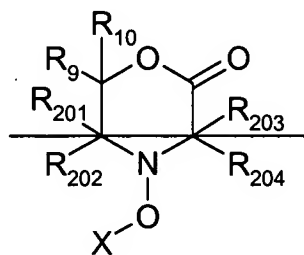


, -CH<sub>2</sub>CH=CH<sub>2</sub>, CH<sub>3</sub>CH-CH=CH<sub>2</sub> (C<sub>1</sub>-C<sub>4</sub>alkyl)CR<sub>20</sub>-C(O)-phenyl, (C<sub>1</sub>-C<sub>4</sub>)alkyl-CR<sub>20</sub>-C(O)-(C<sub>1</sub>-C<sub>4</sub>)alkoxy, (C<sub>1</sub>-C<sub>4</sub>)alkyl-CR<sub>20</sub>-C(O)-(C<sub>1</sub>-C<sub>4</sub>)alkyl, (C<sub>1</sub>-C<sub>4</sub>)alkyl-CR<sub>20</sub>-C(O)-N-di(C<sub>1</sub>-C<sub>4</sub>)alkyl, (C<sub>1</sub>-C<sub>4</sub>)alkyl-CR<sub>20</sub>-C(O)-NH(C<sub>1</sub>-C<sub>4</sub>)alkyl, (C<sub>1</sub>-C<sub>4</sub>)alkyl-CR<sub>20</sub>-C(O)-NH<sub>2</sub>, wherein R<sub>20</sub> is hydrogen or (C<sub>1</sub>-C<sub>4</sub>)alkyl.

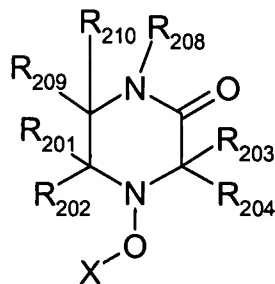
**6. (currently amended)** A process according to claim 1, wherein the nitroxylether of step a1) is of formula (Ic), (Id), (Ie), (If), (Ig) or (Ih)



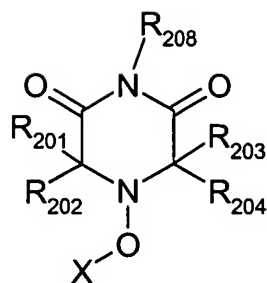
(Ic),



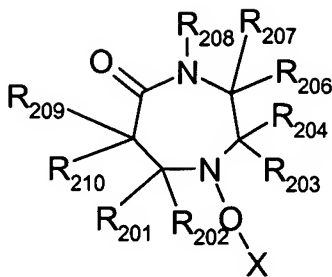
(Id),



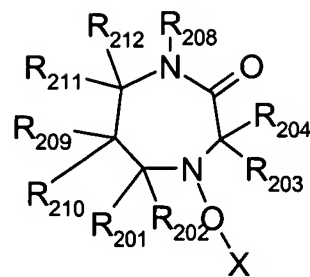
(Ie),



(If),



(Ig),



(Ih),

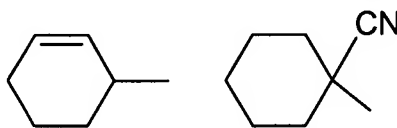
wherein  $R_{201}$ ,  $R_{202}$ ,  $R_{203}$  and  $R_{204}$  independently of each other are  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl,  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl which are substituted by OH, halogen or a group - $O-C(O)-R_{205}$ ,  $C_2$ - $C_{18}$ alkyl which is interrupted by at least one O atom and/or  $NR_{205}$  group,  $C_3$ - $C_{12}$ cycloalkyl or  $C_6$ - $C_{10}$ aryl or  $R_{201}$  and  $R_{202}$  and/or  $R_{203}$  and  $R_{204}$  together with the linking carbon atom form a  $C_3$ - $C_{12}$ cycloalkyl radical;

$R_{205}$ ,  $R_{206}$  and  $R_{207}$  independently are hydrogen,  $C_1$ - $C_{18}$ alkyl or  $C_6$ - $C_{10}$ aryl;

$R_{208}$  is hydrogen, OH,  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl,  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl which are substituted by one or more OH, halogen or a group - $O-C(O)-R_{205}$ ,  $C_2$ - $C_{18}$ alkyl which is interrupted by at least one O atom and/or  $NR_{205}$  group,  $C_3$ - $C_{12}$ cycloalkyl or  $C_6$ - $C_{10}$ aryl,  $C_7$ - $C_9$ phenylalkyl,  $C_5$ - $C_{10}$ heteroaryl, - $C(O)-C_1$ - $C_{18}$ alkyl, - $O-C_1$ - $C_{18}$ alkyl or - $COOC_1$ - $C_{18}$ alkyl;

$R_{209}$ ,  $R_{210}$ ,  $R_{211}$  and  $R_{212}$  are independently hydrogen, phenyl or  $C_1$ - $C_{18}$ alkyl; and

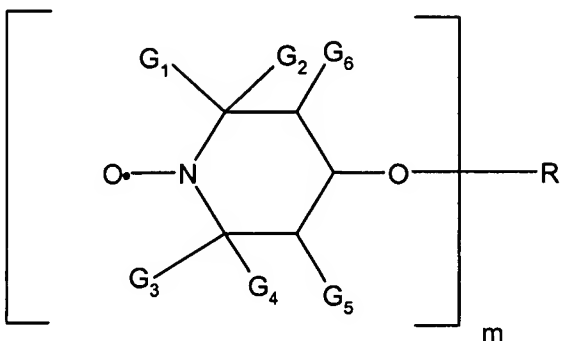
X is selected from the group consisting of - $CH_2$ -phenyl,  $CH_3CH$ -phenyl,  $(CH_3)_2C$ -phenyl,  $(C_5$ -



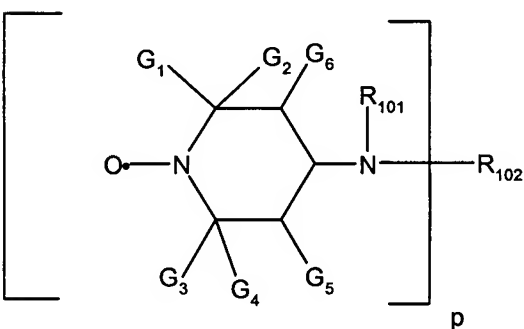
$C_6$ cycloalkyl) $_2CCN$ ,  $(CH_3)_2CCN$ , , - $CH_2CH=CH_2$ ,  $CH_3CH-CH=CH_2$  ( $C_1$ - $C_4$ alkyl) $CR_{20}-C(O)$ -phenyl, ( $C_1$ - $C_4$ )alkyl- $CR_{20}-C(O)$ -( $C_1$ - $C_4$ )alkoxy, ( $C_1$ - $C_4$ )alkyl- $CR_{20}-C(O)$ -( $C_1$ - $C_4$ )alkyl, ( $C_1$ - $C_4$ )alkyl- $CR_{20}-C(O)$ -N-di( $C_1$ - $C_4$ )alkyl, ( $C_1$ - $C_4$ )alkyl- $CR_{20}-C(O)$ -NH( $C_1$ - $C_4$ )alkyl, ( $C_1$ - $C_4$ )alkyl- $CR_{20}-C(O)$ - $NH_2$ , wherein

$R_{20}$  is hydrogen or ( $C_1$ - $C_4$ )alkyl.

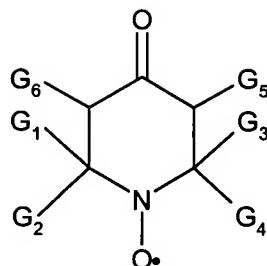
7. (original) A process according to claim 1, wherein the nitroxyl radical of step a2) is of formula A', B' or O',



(A') ,



(B') ,



(O' )

wherein

m is 1,

R is hydrogen, C<sub>1</sub>-C<sub>18</sub>alkyl which is uninterrupted or interrupted by one or more oxygen atoms, cyanoethyl, benzoyl, glycidyl, a monovalent radical of an aliphatic carboxylic acid having 2 to 18 carbon atoms, of a cycloaliphatic carboxylic acid having 7 to 15 carbon atoms, or an  $\square, \square$ -unsaturated carboxylic acid having 3 to 5 carbon atoms or of an aromatic carboxylic acid having 7 to 15 carbon atoms;

p is 1;

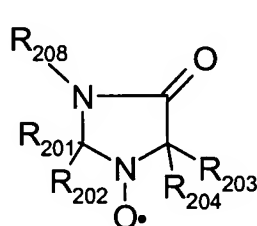
R<sub>101</sub> is C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>5</sub>-C<sub>7</sub>cycloalkyl, C<sub>7</sub>-C<sub>8</sub>aralkyl, C<sub>2</sub>-C<sub>18</sub>alkanoyl, C<sub>3</sub>-C<sub>5</sub>alkenoyl or benzoyl;

R<sub>102</sub> is C<sub>1</sub>-C<sub>18</sub>alkyl, C<sub>5</sub>-C<sub>7</sub>cycloalkyl, C<sub>2</sub>-C<sub>8</sub>alkenyl unsubstituted or substituted by a cyano, carbonyl or carbamide group, or is glycidyl, a group of the formula -CH<sub>2</sub>CH(OH)-Z or of the formula -CO-Z or -CONH-Z wherein Z is hydrogen, methyl or phenyl;

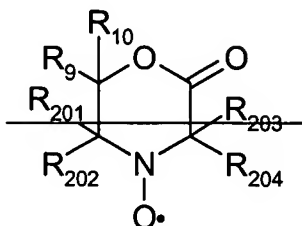
G<sub>6</sub> is hydrogen and G<sub>5</sub> is hydrogen or C<sub>1</sub>-C<sub>4</sub>alkyl, and

G<sub>1</sub> and G<sub>3</sub> are methyl and G<sub>2</sub> and G<sub>4</sub> are ethyl or propyl or G<sub>1</sub> and G<sub>2</sub> are methyl and G<sub>3</sub> and G<sub>4</sub> are ethyl or propyl.

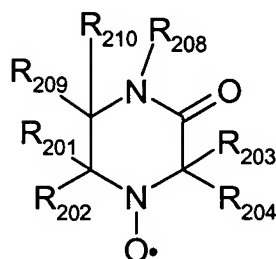
**8. (currently amended)** A process according to claim 1, wherein the nitroxyl radical of step a2) is of formula (Ic'), (Id'), (Ie'), (If'), (Ig') or (Ih')



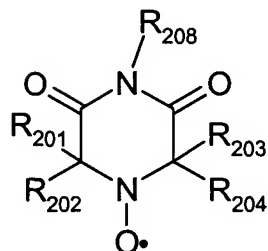
(Ic'),



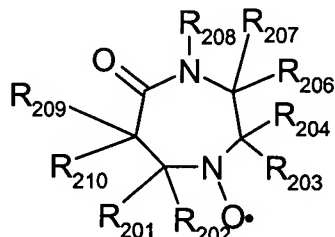
(Id'),



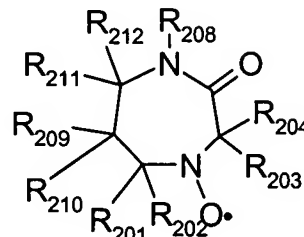
(Ie'),



(If'),



(Ig'),



(Ih'),

wherein  $R_{201}$ ,  $R_{202}$ ,  $R_{203}$  and  $R_{204}$  independently of each other are  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl,  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl which are substituted by OH, halogen or a group -O-C(O)- $R_{205}$ ,  $C_2$ - $C_{18}$ alkyl which is interrupted by at least one O atom and/or  $NR_{205}$  group,  $C_3$ - $C_{12}$ cycloalkyl or  $C_6$ - $C_{10}$ aryl or  $R_{201}$  and  $R_{202}$  and/or  $R_{203}$  and  $R_{204}$  together with the linking carbon atom form a  $C_3$ - $C_{12}$ cycloalkyl radical;

$R_{205}$ ,  $R_{206}$  and  $R_{207}$  independently are hydrogen,  $C_1$ - $C_{18}$ alkyl or  $C_6$ - $C_{10}$ aryl;

$R_{208}$  is hydrogen, OH,  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl,  $C_1$ - $C_{18}$ alkyl,  $C_3$ - $C_{18}$ alkenyl,  $C_3$ - $C_{18}$ alkynyl which are substituted by one or more OH, halogen or a group -O-C(O)- $R_{205}$ ,  $C_2$ - $C_{18}$ alkyl which is interrupted by at least one O atom and/or  $NR_{205}$  group,  $C_3$ - $C_{12}$ cycloalkyl or  $C_6$ - $C_{10}$ aryl,  $C_7$ - $C_9$ phenylalkyl,  $C_5$ - $C_{10}$ heteroaryl, -C(O)- $C_1$ - $C_{18}$ alkyl, -O- $C_1$ - $C_{18}$ alkyl or -COOC $_1$ - $C_{18}$ alkyl; and

$R_{209}$ ,  $R_{210}$ ,  $R_{211}$  and  $R_{212}$  are independently hydrogen, phenyl or  $C_1$ - $C_{18}$ alkyl.

**9. (currently amended)** A process according to claim 1, wherein in step a3)

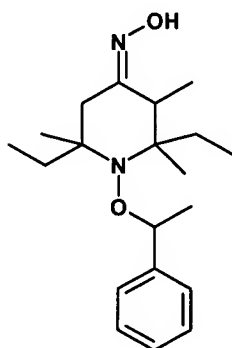
[In] represents the polymerization initiator fragment of a polymerization initiator of formula (III) capable of initiating polymerization of monomers or oligomers which polymerization initiator is selected from the group consisting of C<sub>1</sub>-C<sub>8</sub>-alkyl halides, C<sub>6</sub>-C<sub>15</sub>-aralkylhalides, C<sub>2</sub>-C<sub>8</sub>-haloalkyl esters, arene sulfonyl chlorides, haloalkanenitriles,  $\alpha$ -haloacrylates and halolactones,

p and q represent one and the other components are as defined in claim 4.

**10. (original)** A process according to claim 1, wherein in step a3) the oxidizable transition metal in the transition metal complex salt is present as a transition metal complex ion in the lower oxidation state of a redox system.

**11. (original)** A process according to claim 10, wherein the transition metal complex ion is a Cu(I) complex ion in the Cu(I)/Cu(II) system.

**12. (original)** A process according to claim 1 wherein the nitroxyl ether of formula



is used in the polymerization step a1).

**13. (original)** A process according to claim 1 wherein the optionally used additional ethylenically unsaturated monomer is selected from the group consisting of an acrylic acid ester, acrylamide, acrylonitrile, methacrylic acid ester, methacrylamide, methacrylonitrile and styrene.

**14. (original)** A process according to claim 1 wherein the polymerization temperature in the steps a1), a2) or a3) is between 90° C and 150° C.

**15. (original)** A process according to claim 1 wherein the hydroxy-vinyl aromatic oligomer, cooligomer, polymer or copolymer has a weight molecular weight average from 2000 to 30 000 Daltons.



**16. (original)** A process according to claim 1 wherein the iodosilane reagent of step b) is  $R_{13}R_{14}R_{15}SiI$ , wherein  $R_{13}$ ,  $R_{14}$  and  $R_{15}$  are independently  $C_1$ - $C_8$ alkyl, chloromethyl, vinyl or phenyl.

**17. (original)** A process according to claim 1 wherein the reaction with a halosilane reagent is carried out using a chlorosilane reagent from  $R_{13}R_{14}R_{15}SiCl$  wherein  $R_{13}$ ,  $R_{14}$  and  $R_{15}$  are independently  $C_1$ - $C_8$ alkyl, chloromethyl, vinyl or phenyl in the presence of a halide salt and/or thiol, wherein the halide salt is selected from the group consisting of alkaline metal halide, alkaline-earth metal halide, ammonium halide or phosphonium halide.

**18. (cancelled)**